

hen this project of remodeling a 1200-sq.-ft. carriage house was still in the design phase, the homeowner invited the architect and myself to a lunch meeting. The restaurant was in a converted mill building from the 1760s with its original timber-frame structure and wide pine flooring. Surveying the interior of the building, the client said, "This is what I want the inside of the carriage house to feel like."

The carriage house is a multifunctional structure with an large open living space. To create the historical character, we decided to install antique heart pine flooring and wood wainscot milled from reclaimed lumber. But the focal point of the cottage is a grid of reclaimed beams on the great-room ceiling.

### A historical precedent

The history of reusing building materials goes back to colonial days. When buildings of that

era outlived their original purpose, they were often dismantled and the timbers and building components salvaged and incorporated into new structures. Today as old buildings come to the end of their useful lives, there is a trend to dismantle them stick-by-stick and reuse the salvaged beams and timbers.

Introducing reclaimed building materials into contemporary projects is not only an eco-friendly approach, keeping materials out of the landfill—using reclaimed lumber can



piece of wood bought at a lumberyard today.

### Finding reclaimed lumber

There are many mills around the country that specialize in reclaimed lumber. In this area I have been working with Nate Adams at Cataumet Sawmill in East Falmouth, Mass. Nate's company purchases reclaimed ing, and interior millwork.

Nate worked with us on this project, poring through stacks of material to find the decorative, nonstructural beams we used in the photos shown here. First we chose a few 6x8 "summer beams" (the traditional name for heavy, supporting horizontal timbers) that would span the entire 27-ft. width of the

measuring paid off, and the installation of the beams went off without a hitch.

Jim Wolffer and his wife, Judith, own Shoreline Builders, Inc., a custom building and remodeling company based in Scituate, Mass. Photos by author, except where noted.

## PREP THE ROOM

The carriage house has 2x6 wall framing and a truss roof, and the beams needed to attach to the underside of the ceiling or to the bottoms of the roof trusses. The summer beams weighed in at just over 200 lb. each, and the smaller joist beams at just under 50 lb. each. The roof-truss design was more than adequate to support the weight of the beams, but still I wanted the walls to take as much of the load as possible.

Before the installation began, I met with the crew to discuss and devise a process for installing the beams, and to stress the importance of avoiding mistakes with these unique and expensive pieces of reclaimed lumber. The first big decision was whether to install the beams before or after the blue board and plaster. After consulting with the plaster subcontractor, we opted to have him hang the ceiling and walls first. We then strategically removed sections of wallboard where the beams would attach to the wall's double top plates. The plaster sub would come back in and skim-coat everything after the beams were installed.



**SNAP GUIDE LINES** Chalklines plot out the beam grid on the ceiling. The summer beams are laid out perpendicular to the roof trusses, and the joists run parallel.

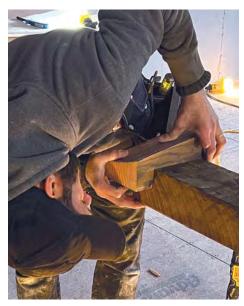


**CHOP OUT THE WASTE** The depth of the shoulder of the tenon is half the thickness of the joist stock. After the shoulder is cut with a circular saw, most of the waste is removed with a hammer and chisel.



## SIMPLE JOINERY

The process for installing the beams goes in the reverse order of typical framing, with the joists installed first and then the supporting summer beams. We measured directly off the lines on the ceiling, cutting the stock to length with a circular saw for each set of joists. With the exception of the first set of joists that begin at the wall, all the joists have half-lap tenons cut at both ends, which fit into mortises cut into the summer beams. Adjusting the tenon after the joists are installed is out of the question, so it's important to test and refine the fit at this point.



**CHECK FOR SQUARE** A beam cutoff placed against the shoulder of the tenon confirms that the tenon is cut perfectly square.

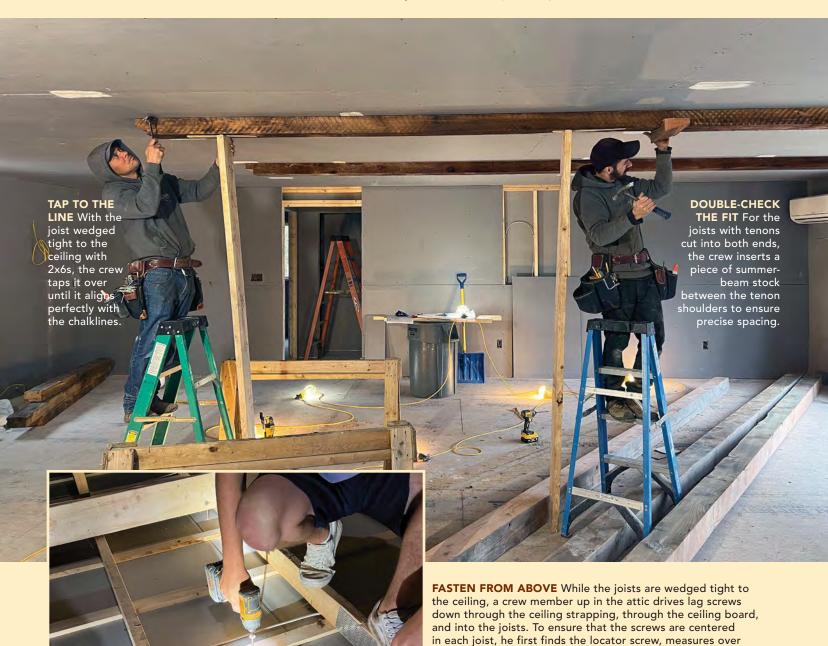
## **SECURE THE JOISTS**

Originally we'd planned to frame pockets in the walls to support all the beams, but that would have taken a ton of extra work, and it would have caused a logistical nightmare—especially with the summer beams, whose lengths were the exact width of the room. To anchor the beams to the walls, we decided to use Simpson TP411 nailing plates attached to the ends of the beams. Before raising each joist, we drove a locator screw through the ceiling board centered in the field of the joist; then we positioned the joist against the ceiling and secured it from above. The process continued for all of the joists.





**ANCHORING BEAMS TO WALLS** The joists that terminate at the wall receive a  $4\frac{1}{6}$ -in. by 11-in. nailing plate, attached to the joists and then anchored to the double wall plates with  $2\frac{1}{2}$ -in. joist-hanger nails.



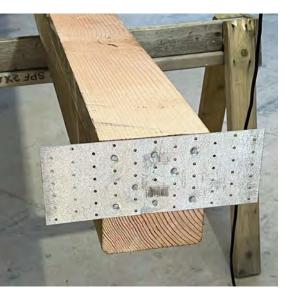
to the nearest truss, and transfers that measurement to the

strapping along the length of the joist.

# LIFT AND FIT THE BIG BEAMS

The big summer beams are installed next, and each needed to be cut to its exact length to fit between the walls. Each beam also needed three half-lap mortises that fit into the spaces created by the joist tenons, so getting these measurements precise was extremely important—miscalculation would mean ruining an expensive, one-of-a-kind beam. With the mortises cut, the beams were lifted into position and braced in place. The beam mortises fully engage the spaces created by the half-lap tenons—we devised a lever system that closed these joints before the beams were anchored to the wall. With a beam tightly wedged to the ceiling, the crew again moved into the attic space to fasten them from above. First they placed 2x6 cleats across the bottom truss chords, then drove 10-in. screws through cleats and into the summer beams every 4 ft. A 2x6 strongback attached to the fastening plates stiffens the assembly and prevents the plates from deflecting.

After all of the beams were in place, the crew reinstalled the blue board around the ends of the beam. The plaster subcontractors came back, taped off the beams, and skim-coated plaster on the walls and ceiling.



#### **NAIL PLATES FOR WALL ATTACHMENT**

The summer beams terminate at the walls at both ends, so after cutting the beams to length, the crew attaches nailing plates to the ends of the beams to secure the beams to the wall framing.





SQUARE SHOULDERS Cutting the mortises begins with circular-saw cuts across the beam to the depth of the joist tenons. A rafter square guides the cut to ensure the shoulders of the mortise are perfectly square. Additional cuts between the shoulders help with waste removal.





MORTISE CLEANOUT The beam is rotated onto its side and the waste is chiseled out from each side.

**TEST THE FIT** A section of joist stock set in the mortise shows that it will fit perfectly.





**MORTISES MEET TENONS** With the beam roughly in position, the crew guides it up against the ceiling, engaging the mortises with the joist tenons. Temporary bracing is provided by 2x6 posts.



**LEVER HELPS LIFT** After tacking a shorter 2x6 post to a lever board, the crew lifts the lever to fit the beam tight to the ceiling at each joint. A block slipped under the lever keeps the assembly steady.



WALLS TAKE A LOT OF THE WEIGHT Temporary posts hold the ends of the beams tight to the ceiling while the free ends of the nailing plates are attached to the wall framing.





**ATTIC ATTACHMENT** After laying a 2x6 cleat on top of the truss chords, the crew drives 10-in. lag screws through the cleat, through the ceiling board, and into the summer beam, fastening it securely to the ceiling. To stiffen the assembly and keep the 2x6 cleat from deflecting, the crew lags in a 2x6 strongback board perpendicular to the cleat.